

# HIGH-EFFICIENCY SINGLE INDUCTOR BUCK-BOOST CONVERTER WITH 1.8-A SWITCH

#### **FEATURES**

- Qualified for Automotive Applications
- Up to 96% Efficiency
- 1200-mA Output Current at 3.3 V in Step Down Mode (VIN = 3.6 V to 5.5 V)
- Up to 800-mA Output Current at 3.3 V in Boost Mode (VIN > 2.4 V)
- Automatic Transition between Step Down and Boost Mode
- Device Quiescent Current Less Than 50 μA
- Input Voltage Range: 1.8 V to 5.5 V
- Adjustable Output Voltage From 1.2 V to 5.5 V
- Power Save Mode for Improved Efficiency at Low Output Power
- Forced Fixed Frequency Operation and Synchronization Possible

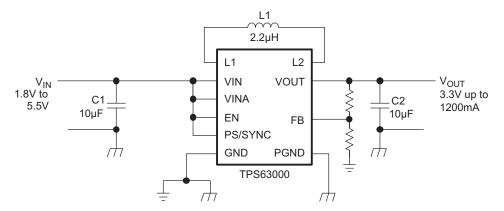
- Load Disconnect During Shutdown
- Over-Temperature Protection
- Available in Small 3 mm x 3 mm, QFN-10 Package

#### APPLICATIONS

- All Two-Cell and Three-Cell Alkaline, NiCd or NiMH or Single-Cell Li Battery Powered Products
- Portable Audio Players
- PDAs
- Cellular Phones
- Personal Medical Products
- White LEDs

## **DESCRIPTION**

The TPS63000 devices provide a power supply solution for products powered by either a two-cell or three-cell alkaline, NiCd or NiMH battery, or a one-cell Li-Ion or Li-polymer battery. Output currents can go as high as 1200 mA while using a single-cell Li-Ion or Li-Polymer battery, and discharge it down to 2.5 V or lower. The buck-boost converter is based on a fixed frequency, pulse-width-modulation (PWM) controller using synchronous rectification to obtain maximum efficiency. At low load currents, the converter enters Power Save mode to maintain high efficiency over a wide load current range. The Power Save mode can be disabled, forcing the converter to operate at a fixed switching frequency. The maximum average current in the switches is limited to a typical value of 1800 mA. The output voltage is programmable using an external resistor divider. The converter can be disabled to minimize battery drain. During shutdown, the load is disconnected from the battery. The device is packaged in a 10-pin QFN PowerPAD™ package measuring 3 mm × 3 mm (DRC).





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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

## ORDERING INFORMATION<sup>(1)</sup>

T <sub>A</sub>	PACK	AGE <sup>(2)</sup>	ORDERABLE PART NUMBER	TOP-SIDE MARKING	
-40°C to 85°C	QFN – DRC	Reel of 3000	TPS63000IDRCRQ1	ODJ	

<sup>(1)</sup> For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.

#### ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted)(1)

Input voltage range on VIN, VINA, L1, L2, VOUT, PS/SYNC, EN, FB	–0.3 V to 7 V
Operating virtual junction temperature range, T <sub>J</sub>	-40°C to 150°C
Storage temperature range T <sub>stg</sub>	-65°C to 150°C

<sup>(1)</sup> Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods my affect device reliability.

#### **DISSIPATION RATINGS TABLE**

PACKAGE	THERMAL RESISTANCE $\theta_{ extsf{JA}}$	POWER RATING T <sub>A</sub> ≤ 25°C	DERATING FACTOR ABOVE T <sub>A</sub> = 25°C
DRC	48.7°C/W	2054 mW	21 mW/°C

## RECOMMENDED OPERATING CONDITIONS

		MIN	MAX	UNIT
$V_{I}$	Input voltage	1.8	5.5	٧
VI	Input voltage for startup	1.9	5.5	V
Vo	Output voltage	1.2	5.5	٧
$T_A$	Operating free air temperature	-40	85	°C
$T_{J}$	Operating virtual junction temperature	-40	125	°C

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<sup>(2)</sup> Package drawings, thermal data, and symbolization are available at www.ti.com/packaging.



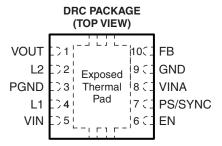
## **ELECTRICAL CHARACTERISTICS**

over recommended free-air temperature range and over recommended input voltage range (typical at an ambient temperature range of 25°C) (unless otherwise noted)

		PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
DC/DC	Stage						
$V_{FB}$	Feedback vo	ltage		495	500	505	mV
f	Oscillator fre	quency		1250		1500	kHz
	Frequency ra	ange for synchronization		1250		1800	kHz
I <sub>SW</sub>	Switch currer	nt limit	VIN = VINA = 3.6 V, T <sub>A</sub> = 25°C	1600	1800	2100	mA
	High-side sw	itch on resistance	VIN = VINA = 3.6 V		100		mΩ
	Low-side swi	tch on resistance	VIN = VINA = 3.6 V		100		mΩ
	Line regulation	on				0.5%	i.
	Load regulati	ion				0.5%	İ
		VIN			1	1.5	μΑ
I <sub>q</sub>	Quiescent current	VINA	$I_{O} = 0 \text{ mA}, V_{EN} = \text{VIN} = \text{VINA} = 3.6 \text{ V},$ $V_{O,I,T} = 3.3 \text{ V}$		40	50	μΑ
		VOUT (adjustable output voltage)	1001 0.0 1		4	6	μΑ
Is	Shutdown cu	irrent	V <sub>EN</sub> = 0 V, VIN = VINA = 3.6 V		0.1	1	μΑ
Contro	I Stage						
$V_{\text{UVLO}}$	Undervoltage	e lockout threshold	VINA voltage decreasing	1.5	1.7	1.8	٧
V <sub>IL</sub>	EN, PS/SYN	C input low voltage				0.4	V
V <sub>IH</sub>	EN, PS/SYN	C input high voltage		1.2			V
	EN, PS/SYN	C input current	Clamped on GND or VINA		0.01	0.1	μΑ
	Overtempera	ture protection			140		°C
	Overtempera	ture hysteresis			20		°C

**INSTRUMENTS** SLVS968-JUNE 2009 www.ti.com

## **PIN ASSIGNMENTS**

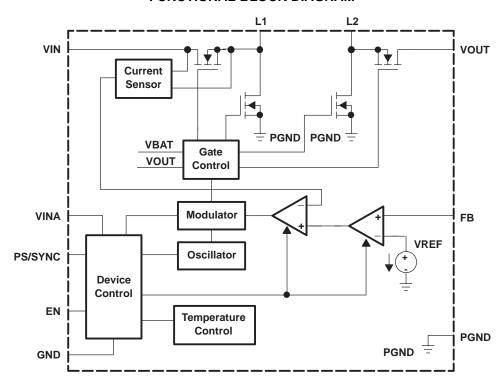


## **Terminal Functions**

TERMINAL		1/0	DESCRIPTION				
NAME	NO.	1/0	DESCRIPTION				
EN	6	Ι	Enable input. 1 = enabled, 0 = disabled				
FB	10	Ι	Voltage feedback of adjustable version				
GND	9		Control / logic ground				
PS/SYNC	7	Ι	Enable / disable power save mode. 1 = disabled, = 0 enabled. Clock signal for synchronization.				
L1	4	I	Connection for inductor				
L2	2	Ι	Connection for inductor				
PGND	3		Power ground				
VIN	5	Ι	Supply voltage for power stage				
VOUT	1	0	Buck-boost converter output				
VINA	8	I	Supply voltage for control stage				
Thermal Pad			Must be soldered to the PCB to achieve appropriate power dissipation. Connect to PGND.				



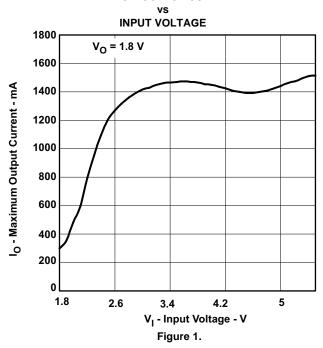
## **FUNCTIONAL BLOCK DIAGRAM**





## **TYPICAL CHARACTERISTICS**

## MAXIMUM OUTPUT CURRENT



# STARTUP AFTER ENABLE (VOUT = 2.5 V)

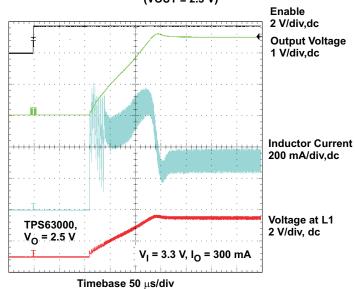
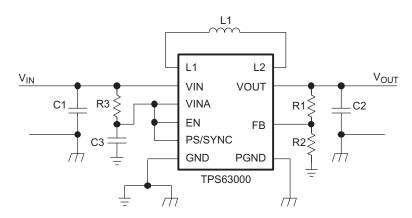


Figure 2.

## PARAMETER MEASUREMENT INFORMATION



## **List of Components**

REFERENCE	DESCRIPTION	MANUFACTURER
	TPS63000	Texas Instruments
L1	VLF4012-2R2	TDK
C1	10 μF, 6.3 V, 0603, X7R ceramic	
C2	2 x 10 μF, 6.3 V, 0603, X7R ceramic	
C3	0.1 μF, X7R ceramic	
R3	100 Ω	
R1, R2	Depending on the output voltage	

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#### **DETAILED DESCRIPTION**

#### **Controller Circuit**

The controlling circuit of the device is based on an average current mode topology. The average inductor current is regulated by a fast current regulator loop which is controlled by a voltage control loop. The controller also uses input and output voltage feed forward. Changes of input and output voltage are monitored and immediately can change the duty cycle in the modulator to achieve a fast response to those errors. The voltage error amplifier gets its feedback input from the FB pin, and a resistive voltage divider must be connected to that pin. The feedback voltage is compared with the internal reference voltage to generate a stable and accurate output voltage.

The controller circuit also senses the average input current as well as the peak input current. With this, maximum input power can be controlled as well as the maximum peak current to achieve a safe and stable operation under all possible conditions. To finally protect the device from overheating, an internal temperature sensor is implemented.

#### **Synchronous Operation**

The device uses four internal N-channel MOSFETs to maintain synchronous power conversion at all possible operating conditions. This enables the device to keep high efficiency over a wide input voltage and output power range.

To avoid ground shift problems due to the high currents in the switches, two separate ground pins GND and PGND are used. The reference for all control functions is the GND pin. The power switches are connected to PGND. Both grounds must be connected on the PCB at only one point ideally close to the GND pin. Due to the 4-switch topology, the load is always disconnected from the input during shutdown of the converter.

## **Buck-Boost Operation**

To be able to regulate the output voltage properly at all possible input voltage conditions, the device automatically switches from step down operation to boost operation and back as required by the configuration. It always uses one active switch, one rectifying switch, one switch permanently on, and one switch permanently off. Therefore, it operates as a step down converter (buck) when the input voltage is higher than the output voltage, and as a boost converter when the input voltage is lower than the output voltage. There is no mode of operation in which all 4 switches are permanently switching. Controlling the switches this way allows the converter to maintain high efficiency at the most important point of operation; when input voltage is close to the output voltage. The RMS current through the switches and the inductor is kept at a minimum, to minimize switching and conduction losses. Switching losses are also kept low by using only one active and one passive switch. Regarding the remaining 2 switches, one is kept permanently on and the other is kept permanently off, thus causing no switching losses.

## **Power Save Mode and Synchronization**

The PS/SYNC pin can be used to select different operation modes. To enable power save, PS/SYNC must be set low. Power save mode is used to improve efficiency at light load. If power save mode is enabled, the converter stops operating if the average inductor current gets lower than about 300 mA and the output voltage is at or above its nominal value. If the output voltage decreases below its nominal value, the device ramps up the output voltage again by starting operation using a programmed average inductor current higher than required by the current load condition. Operation can last for one or several pulses. The converter again stops operating once the conditions for stopping operation are met again.

The power save mode can be disabled by programming high at the PS/SYNC. Connecting a clock signal at PS/SYNC forces the device to synchronize to the connected clock frequency. Synchronization is done by a PLL, so synchronizing to lower and higher frequencies compared to the internal clock works without any issues. The PLL can also tolerate missing clock pulses without the converter malfunctioning. The PS/SYNC input supports standard logic thresholds.

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#### **Device Enable**

The device is put into operation when EN is set high. It is put into a shutdown mode when EN is set to GND. In shutdown mode, the regulator stops switching, all internal control circuitry is switched off, and the load is disconnected from the input. This also means that the output voltage can drop below the input voltage during shutdown. During start-up of the converter, the duty cycle and the peak current are limited in order to avoid high peak currents flowing from the input.

#### **Soft Start and Short-Circuit Protection**

After being enabled, the device starts operating. The average current limit ramps up from an initial 400 mA following the output voltage increasing. At an output voltage of about 1.2 V, the current limit is at its nominal value. If the output voltage does not increase, the current limit will not increase. There is no timer implemented. Thus the output voltage overshoot at startup, as well as the inrush current, is kept at a minimum. The device ramps up the output voltage in a controlled manner even if a very large capacitor is connected at the output. When the output voltage does not increase above 1.2 V, the device assumes a short circuit at the output and keeps the current limit low to protect itself and the application. At a short at the output during operation the current limit also will be decreased accordingly. At 0 V at the output, for example, the output current will not exceed about 400 mA.

#### **Undervoltage Lockout**

An undervoltage lockout function prevents device start-up if the supply voltage on VINA is lower than approximately its threshold (see electrical characteristics table). When in operation, the device automatically enters the shutdown mode if the voltage on VINA drops below the undervoltage lockout threshold. The device automatically restarts if the input voltage recovers to the minimum operating input voltage.

## **Overtemperature Protection**

The device has a built-in temperature sensor which monitors the internal IC temperature. If the temperature exceeds the programmed threshold (see electrical characteristics table) the device stops operating. As soon as the IC temperature has decreased below the programmed threshold, it starts operating again. There is a built-in hysteresis to avoid unstable operation at IC temperatures at the overtemperature threshold.

Product Folder Link(s): TPS63000-Q1



#### APPLICATION INFORMATION

## **Design Procedure**

The TPS63000 dc/dc converters are intended for systems powered by one-cell Li-Ion or Li-Polymer battery with a typical voltage between 2.3 V and 4.5 V. They can also be used in systems powered by a double or triple cell Alkaline, NiCd, or NiMH battery with a typical terminal voltage between 1.8 V and 5.5 V . Additionally, any other voltage source with a typical output voltage between 1.8 V and 5.5 V can power systems where the TPS63000 is used.

## **Programming the Output Voltage**

An external resistor divider is used to adjust the output voltage. The resistor divider must be connected between VOUT, FB, and GND. When the output voltage is regulated properly, the typical value of the voltage at the FB pin is 500 mV. The maximum recommended value for the output voltage is 5.5 V. The current through the resistive divider should be about 100 times greater than the current into the FB pin. The typical current into the FB pin is 0.01  $\mu$ A, and the voltage across the resistor between FB and GND, R<sub>2</sub>, is typically 500 mV. Based on those two values, the recommended value for R<sub>2</sub> should be lower than 500 k $\Omega$ , in order to set the divider current at 1  $\mu$ A or higher. It is recommended to keep the value for this resistor in the range of 200 k $\Omega$ . From that, the value of the resistor connected between VOUT and FB, R<sub>1</sub>, depending on the needed output voltage (V<sub>OUT</sub>), can be calculated using Equation 1:

$$R_1 = R_2 \times \left(\frac{V_{OUT}}{V_{FB}} - 1\right) \tag{1}$$

If as an example, an output voltage of 3.3 V is needed, a 1.0-M $\Omega$  resistor should be chosen for R<sub>1</sub>. To improve control performance, using a feed-forward capacitor in parallel to R<sub>1</sub> is recommended. The value for the feed-forward capacitor can be calculated using Equation 2.

$$C_{ff} = \frac{2.2 \,\mu\text{s}}{R_1} \tag{2}$$

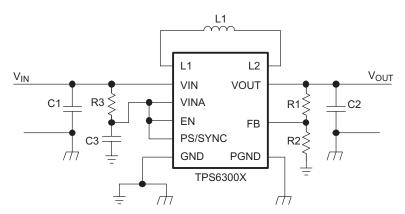


Figure 3. Typical Application Circuit for Adjustable Output Voltage Option

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#### **Inductor Selection**

To properly configure the TPS63000 devices, an inductor must be connected between pin L1 and pin L2. To estimate the inductance value Equation 3 and Equation 4 can be used.

$$L_{1} = \frac{V_{OUT} \times (V_{IN1} - V_{OUT})}{V_{IN1} \times f \times 0.3 \text{ A}}$$
(3)

$$L_{2} = \frac{V_{in2} \times \left(V_{OUT} - V_{IN2}\right)}{V_{OUT} \times f \times 0.3 \text{ A}}$$
(4)

In both equations f is the minimum switching frequency. In Equation 3 the minimum inductance value,  $L_1$  for step down mode operation is calculated.  $V_{\text{IN1}}$  is the maximum input voltage. In Equation 4 the minimum inductance,  $L_2$ , for boost mode operation is calculated.  $V_{\text{IN2}}$  is the minimum input voltage. The recommended minimum inductor value is either  $L_1$  or  $L_2$  whichever is higher. As an example, a suitable inductor for generating 3.3 V from a Li-lon battery with a battery voltage range from 2.5 V up to 4.2 V is 2.2  $\mu$ H. The recommended inductor value range is between 1.5  $\mu$ H and 4.7  $\mu$ H. In general, this means that at high voltage conversion rates, higher inductor values offer better performance.

With the chosen inductance value, the peak current for the inductor in steady state operation can be calculated. Equation 5 shows how to calculate the peak current  $I_1$  in step down mode operation and Equation 6 shows how to calculate the peak current  $I_2$  in boost mode operation.

$$I_{1} = \frac{I_{OUT}}{0.8} + \frac{V_{OUT}(V_{IN1} - V_{OUT})}{2 \times V_{IN1} \times f \times L}$$
(5)

$$I_{2} = \frac{V_{OUT} \times I_{OUT}}{0.8 \times V_{IN2}} + \frac{V_{IN2} \times \left(V_{OUT} - V_{IN2}\right)}{2 \times V_{OUT} \times f \times L}$$
(6)

The critical current value for selecting the right inductor is the higher value of  $I_1$  and  $I_2$ . It also needs to be taken into account that load transients and error conditions may cause higher inductor currents. This also needs to be taken into account when selecting an appropriate inductor. The following inductor series from different suppliers have been used with TPS63000 converters:

Table 1. List of Inductors

VENDOR	INDUCTOR SERIES
Coilcraft	LPS3015
Colician	LPS4012
Murata	LQH3NP
Tajo Yuden	NR3015
TDK	VLF3215
TDK	VLF4012

#### **Capacitor Selection**

## **Input Capacitor**

At least a 4.7  $\mu$ F input capacitor is recommended to improve transient behavior of the regulator and EMI behavior of the total power supply circuit. A ceramic capacitor placed as close as possible to the VIN and PGND pins of the IC is recommended.

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#### **Output Capacitor**

For the output capacitor, it is recommended to use small ceramic capacitors placed as close as possible to the VOUT and PGND pins of the IC. If, for any reason, the application requires the use of large capacitors which can not be placed close to the IC, using a smaller ceramic capacitor in parallel to the large one is recommended. This small capacitor should be placed as close as possible to the VOUT and PGND pins of the IC.

To get an estimate of the recommended minimum output capacitance, Equation 7 can be used.

$$C_{OUT} = 5 \times L \times \frac{\mu F}{\mu H} \tag{7}$$

A capacitor with a value in the range of the calculated minimum should be used. This is required to maintain control loop stability. There are no additional requirements regarding minimum ESR. There is also no upper limit for the output capacitance value. Larger capacitors will cause lower output voltage ripple as well as lower output voltage drop during load transients.

## **Layout Considerations**

As for all switching power supplies, the layout is an important step in the design, especially at high peak currents and high switching frequencies. If the layout is not carefully done, the regulator could show stability problems as well as EMI problems. Therefore, use wide and short traces for the main current path and for the power ground tracks. The input capacitor, output capacitor, and the inductor should be placed as close as possible to the IC. Use a common ground node for power ground and a different one for control ground to minimize the effects of ground noise. Connect these ground nodes at any place close to one of the ground pins of the IC.

The feedback divider should be placed as close as possible to the control ground pin of the IC. To lay out the control ground, it is recommended to use short traces as well, separated from the power ground traces. This avoids ground shift problems, which can occur due to superimposition of power ground current and control ground current.

#### Thermal Information

Implementation of integrated circuits in low-profile and fine-pitch surface-mount packages typically requires special attention to power dissipation. Many system-dependent issues such as thermal coupling, airflow, added heat sinks and convection surfaces, and the presence of other heat-generating components affect the power-dissipation limits of a given component.

Three basic approaches for enhancing thermal performance are listed below.

- Improving the power dissipation capability of the PCB design
- Improving the thermal coupling of the component to the PCB by soldering the Thermal Pad
- Introducing airflow in the system

The maximum recommended junction temperature ( $T_J$ ) of the TPS63000 devices is 125°C. The thermal resistance of the 10-pin QFN 3 × 3 package (DRC) is  $R_{\theta JA} = 48.7$ °C/W, if the thermal pad is soldered. Specified regulator operation is assured to a maximum ambient temperature  $T_A$  of 85°C. Therefore, the maximum power dissipation is about 820 mW, as calculated in Equation 8. More power can be dissipated if the maximum ambient temperature of the application is lower.

$$P_{D(MAX)} = \frac{T_{J(MAX)} - T_{A}}{R_{\theta JA}} = \frac{125^{\circ}C - 85^{\circ}C}{48.7 \, {}^{\circ}C/W} = 820 \text{ mW}$$
(8)



10-Dec-2020

#### PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
							(6)				
TPS63000IDRCRQ1	ACTIVE	VSON	DRC	10	3000	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 125	ODJ	Samples

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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#### OTHER QUALIFIED VERSIONS OF TPS63000-Q1:



## **PACKAGE OPTION ADDENDUM**

10-Dec-2020

• Catalog: TPS63000

NOTE: Qualified Version Definitions:

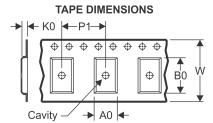
• Catalog - TI's standard catalog product

PACKAGE MATERIALS INFORMATION

www.ti.com 1-Oct-2014

## TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



## \*All dimensions are nominal

Device	Package Type	Package Drawing			Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS63000IDRCRQ1	VSON	DRC	10	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2

www.ti.com 1-Oct-2014



#### \*All dimensions are nominal

Ī	Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)	
	TPS63000IDRCRQ1	VSON	DRC	10	3000	367.0	367.0	35.0	

3 x 3, 0.5 mm pitch

PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



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PLASTIC SMALL OUTLINE - NO LEAD



#### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
  2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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